

Claims

1. A helical screw rotor compressor comprising
a rotor housing (103, 104, 105) that includes a first end wall (103) and a second end
wall (104), wherein said walls (103, 104) are parallel with one another and connected by a
5 barrel wall (105), wherein said barrel wall has internally the shape of two parallel and mu-
tually intersecting cylinders, and wherein the rotor housing (103, 104, 105) further includes
an inlet port (108) at a first end and an outlet port at a second end,

two rotors (101, 102) which co-act with each other and also with the rotor housing
(103, 104, 105) and each of which includes a respective shaft (21; 26) mounted in end
10 walls (103, 104) of the compressor housing, and a respective rotor body (22; 23) surround-
ing a respective shaft (21; 26), said bodies having parallel end surfaces (4, 3) between the
end walls (103, 104) of the rotor housing, wherein the rotor body (22, 23) includes mutu-
ally separated helical lobes (106, 107) that have a crown (5; 15 respectively), a first or
leading flank surface (1) on a first side of the crown (5) and a second or trailing flank sur-
15 face (2) on a second side of the crown (5), **characterised** in that the second or trailing
flanks (2) of said lobes (106, 107) are bevelled or chamfered adjacent the second end sur-
face (3) at said outlet opening.

2. A helical screw rotor compressor according to Claim 1, **characterised** in that the
rotor body (22, 23) consists of a polymeric material.

20 3. A helical screw rotor compressor according to Claim 2, **characterised** in that the
rotor body (22, 23) consists of a thermoplastic resin.

4. A helical screw rotor compressor according to Claim 2, **characterised** in that the
rotor body (22, 23) consists of a thermosetting resin.

5. A helical screw rotor compressor according to Claim 1, **characterised** in that the
25 bevel or chamfer functions to reduce the width of the lobe (106, 107) at said end surface by
at most 3 mm.

6. A helical screw rotor compressor according to Claim 1, **characterised** in that the
bevel or chamfer functions to reduce the width of the lobe (106, 107) at said end surface by
0.5 mm at the lowest.

30 7. A helical screw rotor compressor according to Claim 1, **characterised** in that the
bevel or chamfer is perpendicular to the end surface (3, 4).

8. A helical screw rotor compressor according to Claim 1, **characterised** in that the
rotor shaft (21, 26) is made of steel.